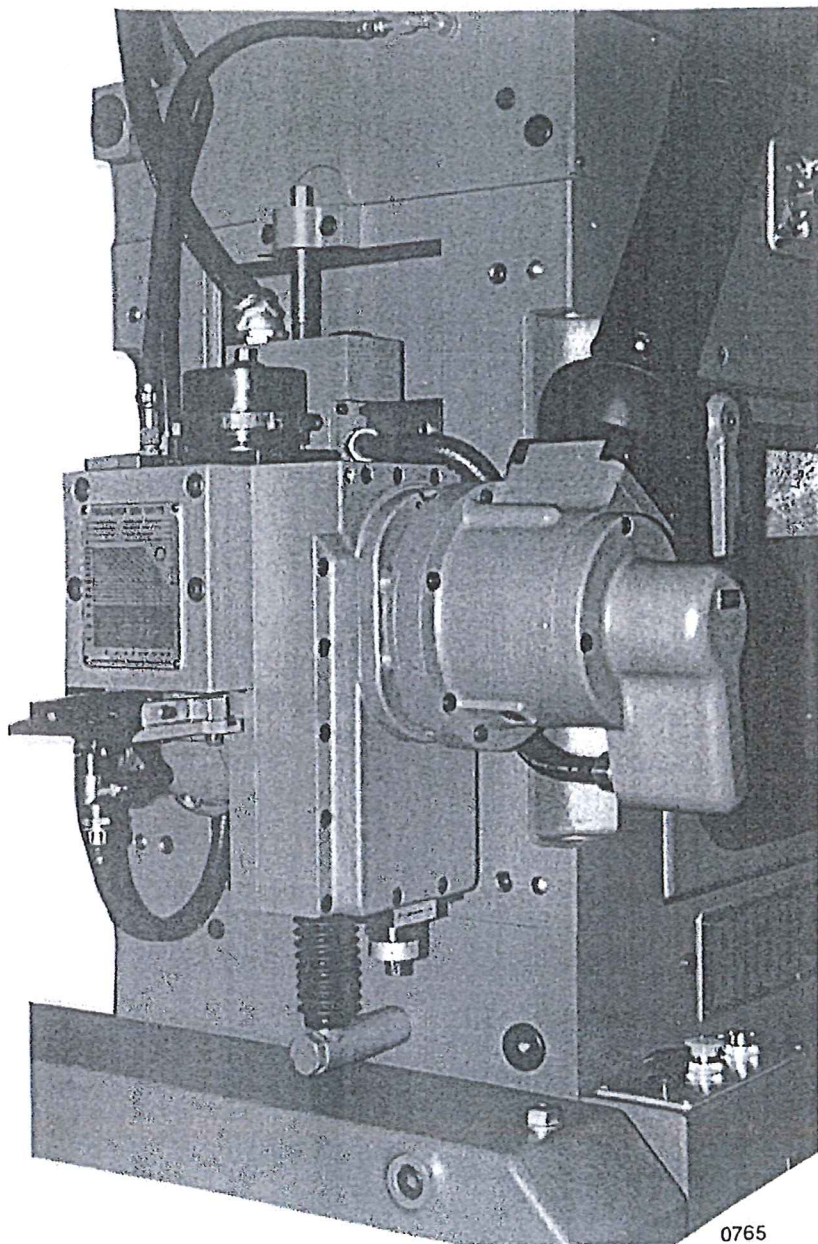


BRUDERER BBV 100

BRUDERER - Feed unit BBV 100/75

Feed length	0 - 75 mm
Roller width	50 mm
Strip inlet width	125 mm
Strip gauge max.	2 mm
Weight	125 kg



Special features of the BBV 100 feed unit

The feed unit is driven from the main shaft on the machine via bevel gearing, cardan shaft, a planetary crank and a rocker arm with a variable pivot to a pair of synchronous rollers which, by the alternate pressing and lifting of the upper roller, convert the oscillating motion of the roller shaft into an intermittent feed motion.

The entire unit is connected to the machine's lubricating system.

The feed length adjustment is hand actuated and is measured and digitally displayed whilst the machine is running by an electronic measuring system.

The intermediate separation for the centering of the strip by the pin stops of the tool is positively controlled in the feed unit by raising the retaining bar. The timing can be adjusted.