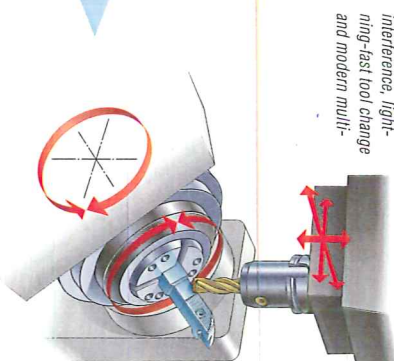
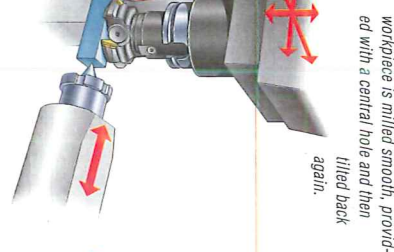
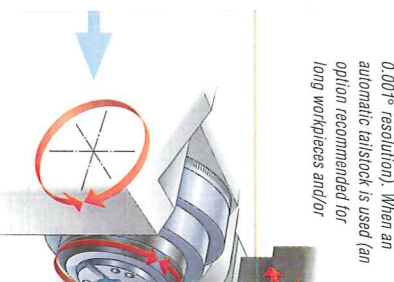
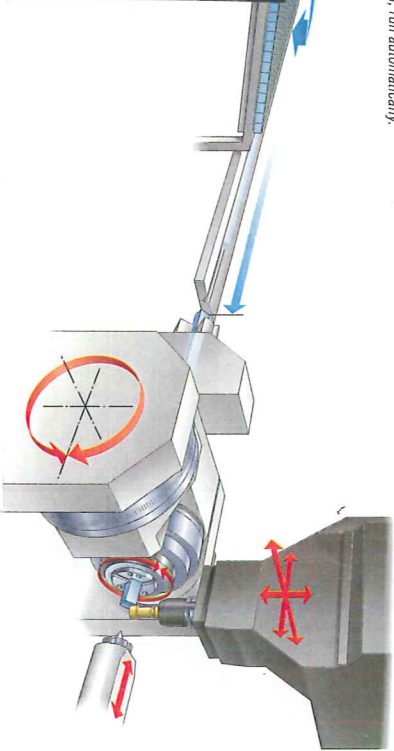


Automatic loading magazine
(capacity for 60 mm diameter material, e.g. up to 20 round or profile sections) for operation with restricted supervision. All sequences, including activation, run automatically.



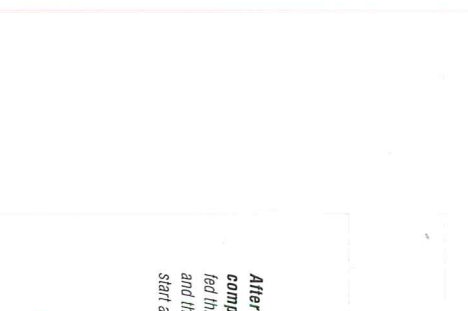
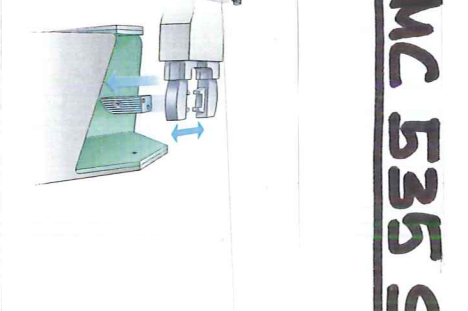
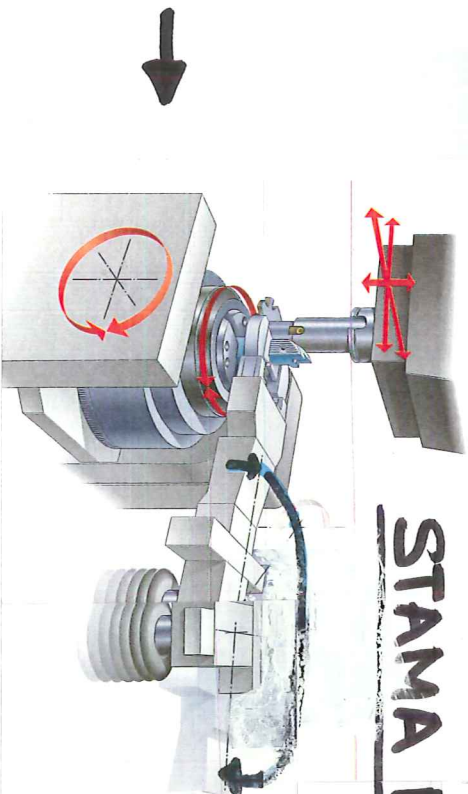
Machining with the help of A and B CNC axes (both with 0.001° resolution). When an automatic tailstock is used (an option recommended for long workpieces and/or

thin materials), the bar is tilted upwards 90°, the first side of the workpiece is milled smooth, provided with a central hole and then tilted back again.

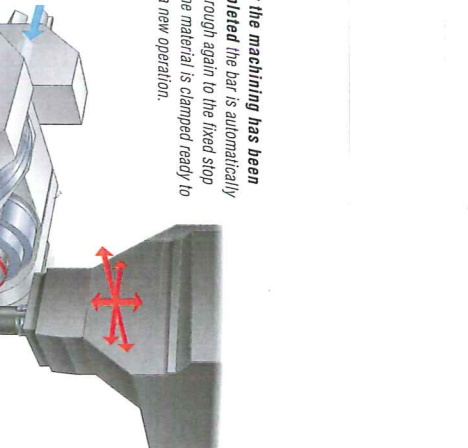
The large tool magazine, spindle headstock without interference, lighting-last tool change and modern multi-

processor control system (for up to 7 axes) make any number of operations highly accurate child's play.

STAMA MC 535 SM

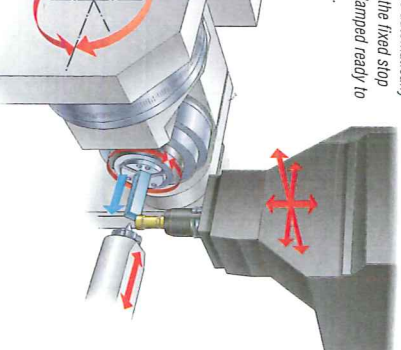
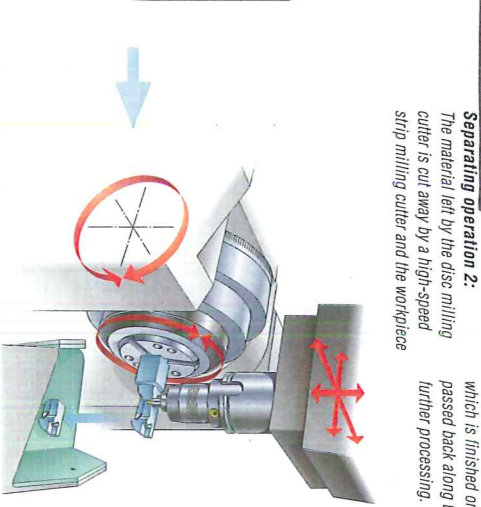
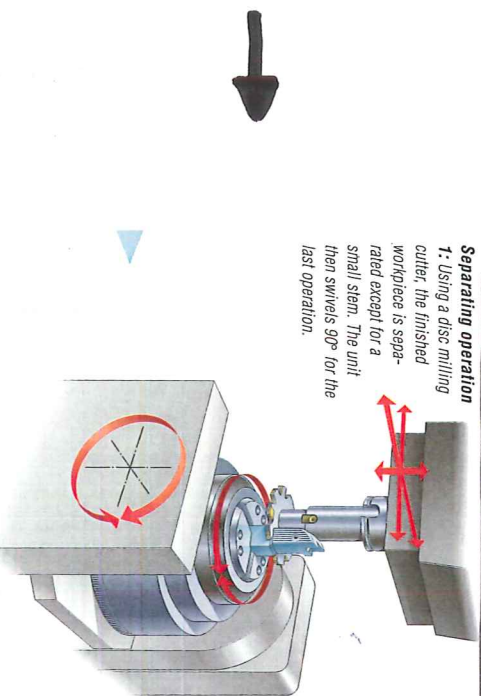


After the machining has been completed the bar is automatically fed through again to the fixed stop and the material is clamped ready to start a new operation.



STAMA MC 530 SM

Separating operation 1: Using a disc milling cutter, the finished workpiece is separated except for a small stem. The unit then swivels 90° for the last operation.



Separating operation 2: The material left by the disc milling cutter is cut away by a high-speed strip milling cutter and the workpiece

which is finished on 5 sides is passed back along the chute for further processing.

